

Automatic bar loader

MULTIPLE CHANNEL WITH REMNANT EXTRACTION

### Model **CMSP**





It is the sum of the technological solutions, developed from Cucchi Giovanni, allowing loading of bars in a reduced area of production



Remnant bar piece extraction and load new bar; A device, without registration, extracts and charges the bar in the progress clamp of the loader



Bar storage is available in two versions: with slanting floor for CMSP, or with bundle for CMSPF with a capacity of 1200 kg



Working bar length (max) standard: 3300, 4100 mm; Many dimensions on request

### CUCCHI GIOVANNI & C. s.r.l.

• Via Genova, 4/6 - 20060 Bussero (MI)

http://www.cucchigiovanni.com

info@cucchigiovanni.com | support@cucchigiovanni.com





## Model CMSP

### **INTEGRAL LOADER**

This bar loader totally replaces bar-holder tubes and bar advances of the lathe.

### **REDUCED SIZES**

Thanks to the pre-charging system, the barload is longer than the bar only 450 mm.

### **BAR SUPPORT**

Bars are supported by nylon guides with a high capacity of resistance to consumption and abrasion, with a locking system on square tubes which allows the replacement in an extremely simple and fast way.

### **BAR CENTERING DEVICE**

The centering bar rotating device, with pneumatic control, is just before spindles to eliminate any vibration of the rotating bar.

### BAR INTRODUCTION IN THE SPINDLE

The introduction of the bar into the spindle is given by a rod with a tong driven by a gear system provided with only one hydraulic motor (2 in the case of double-feed).

### **BAR LOADING TIME**

Bar loading time is around 34 seconds.

### **ELECTRONIC AND CONTROL SYSTEM**

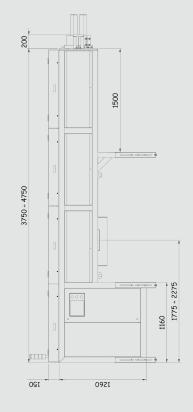
New leading and control electronic system for each function of the loader (plc Siemens and new display color touchscreen).

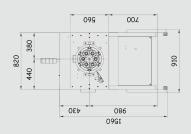
### OPTIONS

Online control and maintenance.













## Automatic bar loader

MULTIPLE CHANNEL WITH REMNANT EXTRACTION

# Model CMSPL





It is the sum of the technological solutions, developed from Cucchi Giovanni, allowing the loading of bars in a reduced area of production



Remnant bar piece extraction and load new bar; A device, without registration, extracts and charges the bar in the progress clamp of the loader



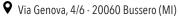
Bar storage is available in two versions:

with slanting floor for CMSPL, or with bundle for CMSPLF with a capacity of 1200 kg



Working bar length (max) standard: 3300, 4100 mm; Many dimensions on request

### CUCCHI GIOVANNI & C. s.r.l.





info@cucchigiovanni.com | support@cucchigiovanni.com





## **Model CMSPL**

### INTEGRAL AUTOMATIC BAR LOADER FOR MULTI SPINDLE LATHES

This reliable bar loader is the sum of the technological solutions, developed from Cucchi Giovanni, to load bars easily in a short time.

#### INTEGRAL LOADER

This bar loader totally replaces bar-holder tubes and bar advances of the lathe.

### **BAR SUPPORT**

The bars are supported by nylon guides with a high capacity of resistance to consumption and abrasion, with a locking system on square tubes which allows the replacement in an extremely simple and fast way.

### **BAR CENTERING DEVICE**

The centering bar rotating device, with pneumatic control, is just before spindles to eliminate any vibration of the rotating bar.

### BAR INTRODUCTION IN THE SPINDLE

The introduction of the bar into the spindle is given by a rod with a tong driven by a gear system provided with only one hydraulic motor (2 in the case of double-feed).

### **BAR LOADING TIME**

Bar loading time is around 24 seconds.

### **ELECTRONIC AND CONTROL SYSTEM**

New leading and control electronic system for each function of the loader (plc Siemens and new display color touchscreen).

### **OPTIONS**

Online control and maintenance.

